



**Fig. W38—Exploded view of typical Delco-Remy starter-generator.**

- |                         |                        |                          |                            |
|-------------------------|------------------------|--------------------------|----------------------------|
| 1. Commutator end frame | 4. Ground brush holder | 8. Drive end frame       | 12. Field coil R.H.        |
| 2. Bearing              | 5. Field coil L.H.     | 9. Pulley                | 13. Brush                  |
| 3. Armature             | 6. Frame               | 10. Bearing              | 14. Insulated brush holder |
|                         | 7. Pole shoe           | 11. Field coil insulator |                            |